

## DETAILS

1) Ladders
2) Platforms 03) Door
3) Inside roof of silos
4) Ventilation conduits
5) Unloading system
6) Total emptying auger

OPTIONALS
Min-max. level indicators
Vertical step ladder.
Inclined ladder on roof with handrails.
Conveyors and control support overhead galleries

Galleries support structures
Air extractors.
Thermometer plant
Emptying rotation extractors


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Since 1956


FLAT BOTTOM SILOS smooth metal sheet


Agro-Industry

## FLAT BOTTOM SILOS smooth metal sheet

Used for storing of various types of cereals, loading takes place by fall, through a front fairing placed on the roof of the silos, through various systems of conveyors, while for unloading are used underground tunnels or shafts dug out through the basement.

## MANUFACTURING

Cylinder:The cylinder is formed by galvanised smooth structural steel sheet ferrules with Sendzimir $450 \mathrm{gr} / \mathrm{m} 2$ procedure, which ensures excellent resistance to bad weather. The external uprights are reinforcement to the cylinder and held together by high mechanical strength bolts and treated with Geomet procedure. Sealing of the ferrules is ensured by plastic material gaskets, which maintain over time the characteristics of impermeability. A manhole is mounted on the second ferule of the
cylinder to access the interior of the silos for maintenance.
Roof: The roof is formed by fretted galvanised steel sheet trapezoidal elements, calculated for supporting snow and loading and control structures. The roof is constructed with variable slopes to the diameter of the models from $25^{\circ}$ and $30^{\circ}$ of slope fixed to the cylinder with special brackets. On the centre of the roof is mounted a closure front fairing, while in the lower part of the roof there is a control porthole.


| MODEL | DIAMETER <br> $\emptyset$ m | CYLINDER HEIGHT $m$ | $\begin{gathered} \text { TOTAL } \\ \text { HEIGHT m } \end{gathered}$ | CAPACITY $\mathrm{m}^{3}$ | $\underset{\left(\mathrm{sw} \mathbf{0 , 7 8} \mathrm{t} / \mathrm{m}^{3}\right)}{\text { CPACIT t }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| FPL-18/2 | 1,82 | 1,888 | 2,378 | 4,91 | 3,83 |
| FPL-18/3 | 1,82 | 2,832 | 3,322 | 7,37 | 5,75 |
| FPL-18/4 | 1,82 | 3,776 | 4,266 | 9,82 | 7,66 |
| FPL-18/5 | 1,82 | 4,72 | 5,210 | 12,28 | 9,58 |
| FPL-27/2 | 2,73 | 1,888 | 2,641 | 11,05 | 8,62 |
| FPL-27/3 | 2,73 | 2,832 | 3,585 | 16,58 | 12,93 |
| FPL-27/4 | 2,73 | 3,776 | 4,529 | 22,10 | 17,24 |
| FPL-27/5 | 2,73 | 4,72 | 5,473 | 27,63 | 21,55 |
| FPL-27/6 | 2,73 | 5,664 | 6,417 | 33,15 | 25,86 |
| FPL-36/3 | 3,64 | 2,832 | 3,732 | 29,47 | 22,99 |
| FPL-36/4 | 3,64 | 3,776 | 4,676 | 39,29 | 30,65 |
| FPL-36/5 | 3,64 | 4,72 | 5,620 | 49,12 | 38,31 |
| FPL-36/6 | 3,64 | 5,664 | 6,564 | 58,94 | 45,97 |
| FPL-36/7 | 3,64 | 6,608 | 7,508 | 68,76 | 53,64 |
| FPL-36/8 | 3,64 | 7,552 | 8,452 | 78,59 | 61,30 |
| FPL-45/4 | 4,545 | 3,776 | 4,938 | 61,26 | 47,78 |
| FPL-45/5 | 4,545 | 4,72 | 5,882 | 76,58 | 59,73 |
| FPL-45/6 | 4,545 | 5,664 | 6,826 | 91,89 | 71,68 |
| FPL-45/7 | 4,545 | 6,608 | 7,770 | 107,21 | 83,62 |
| FPL-45/8 | 4,545 | 7,552 | 8,714 | 122,52 | 95,57 |
| FPL-45/9 | 4,545 | 8,496 | 9,658 | 137,84 | 107,51 |
| FPL-45/10 | 4,545 | 9,44 | 10,602 | 153,15 | 119,46 |
| FPL-54/6 | 5,454 | 5,664 | 7,087 | 132,33 | 103,21 |
| FPL-54/7 | 5,454 | 6,608 | 8,031 | 154,38 | 120,42 |
| FPL-54/8 | 5,454 | 7,552 | 8,975 | 176,43 | 137,62 |
| FPL-54/9 | 5,454 | 8,496 | 9,919 | 198,49 | 154,82 |
| FPL-54/10 | 5,454 | 9,44 | 10,863 | 220,54 | 172,02 |
| FPL-54/12 | 5,454 | 11,328 | 12,751 | 264,65 | 206,43 |



